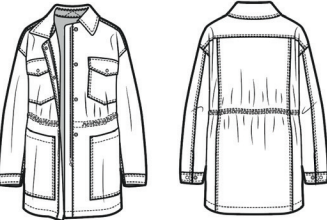
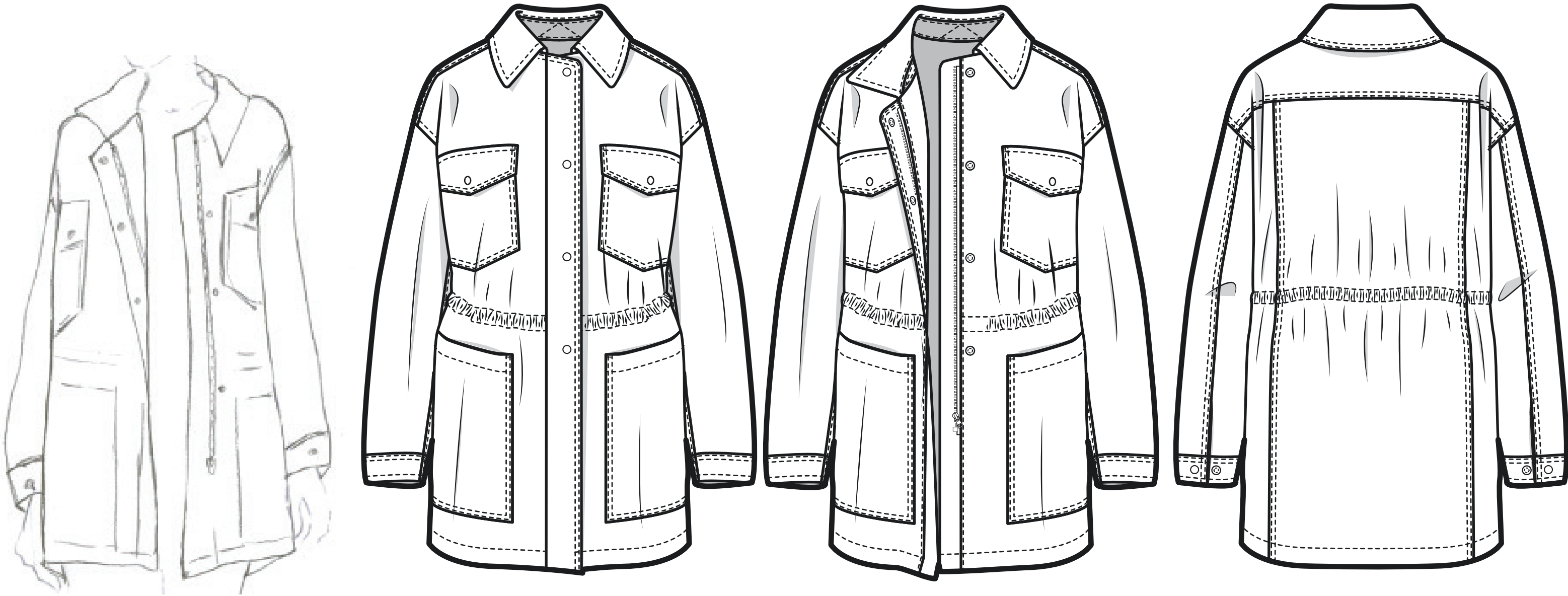
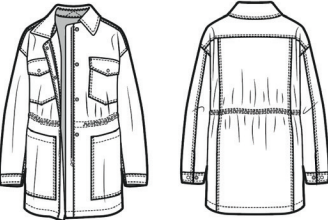
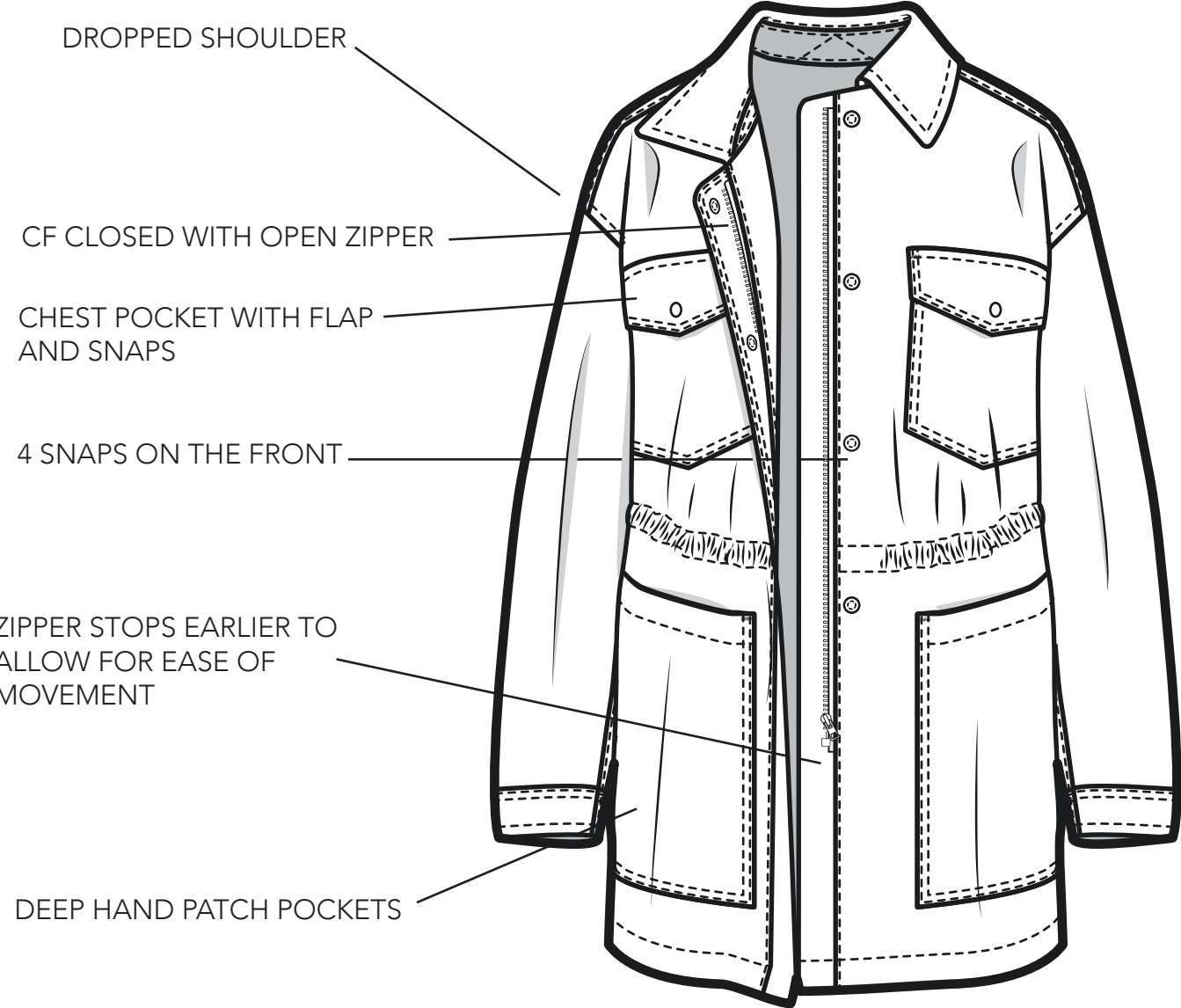


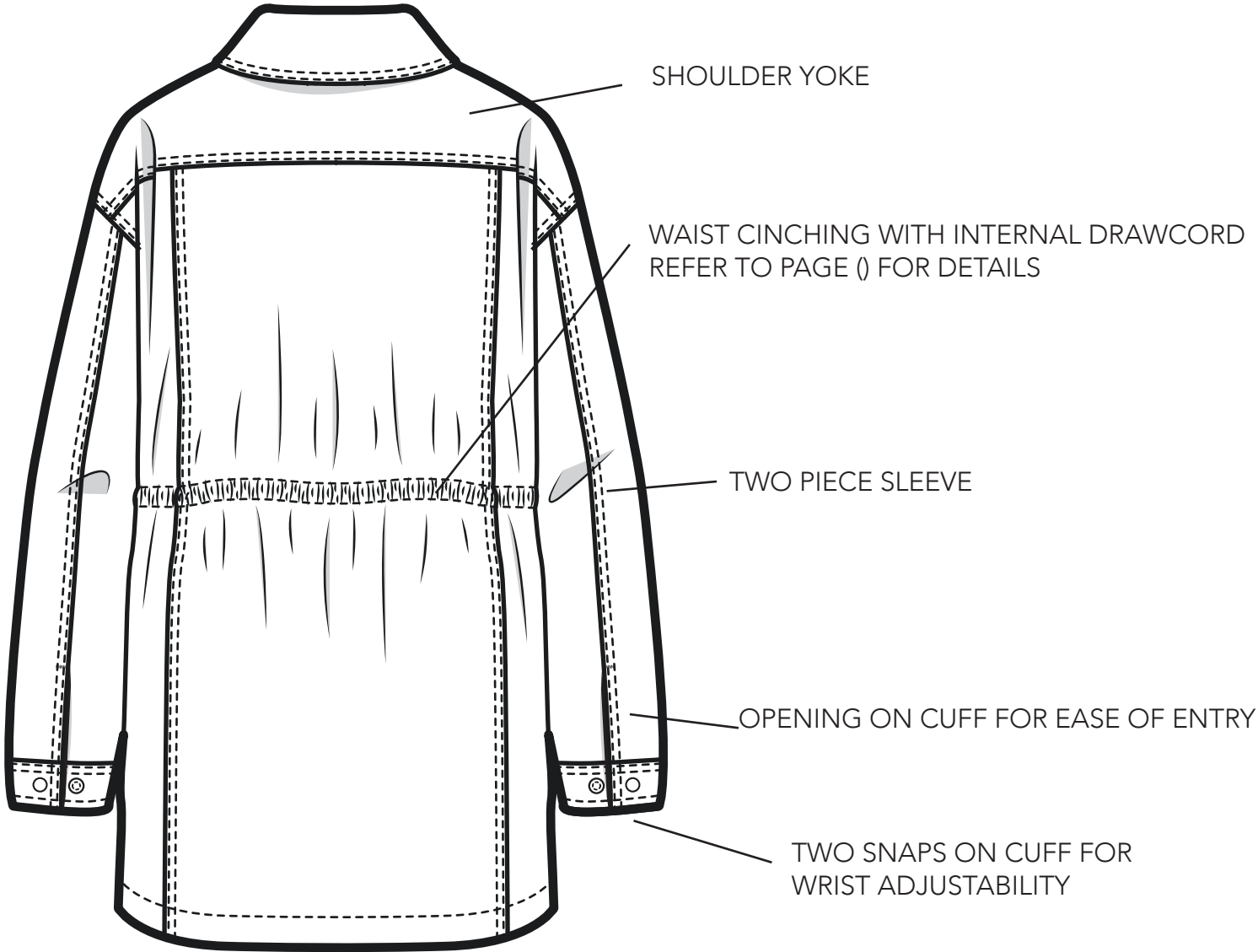
		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		COVERPAGE	
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY		
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT		
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE		



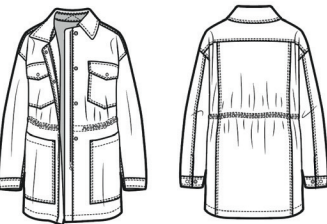
		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		<div>CALL OUTS</div> <div></div>
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	

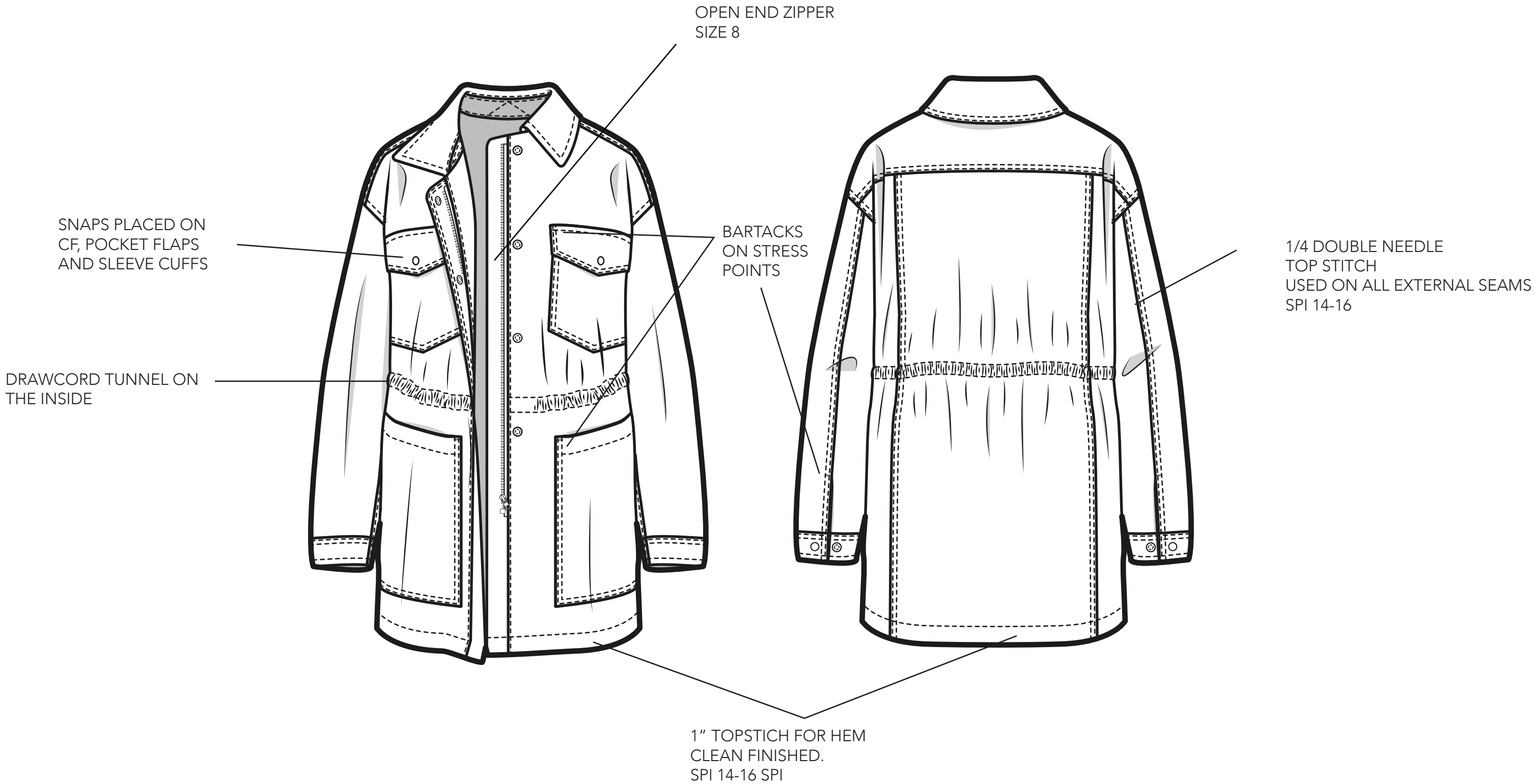


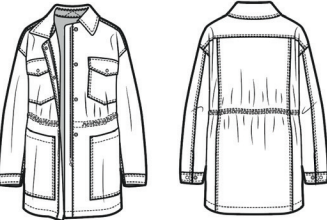
WEARER’S RIGHT SIDE EXTENDED

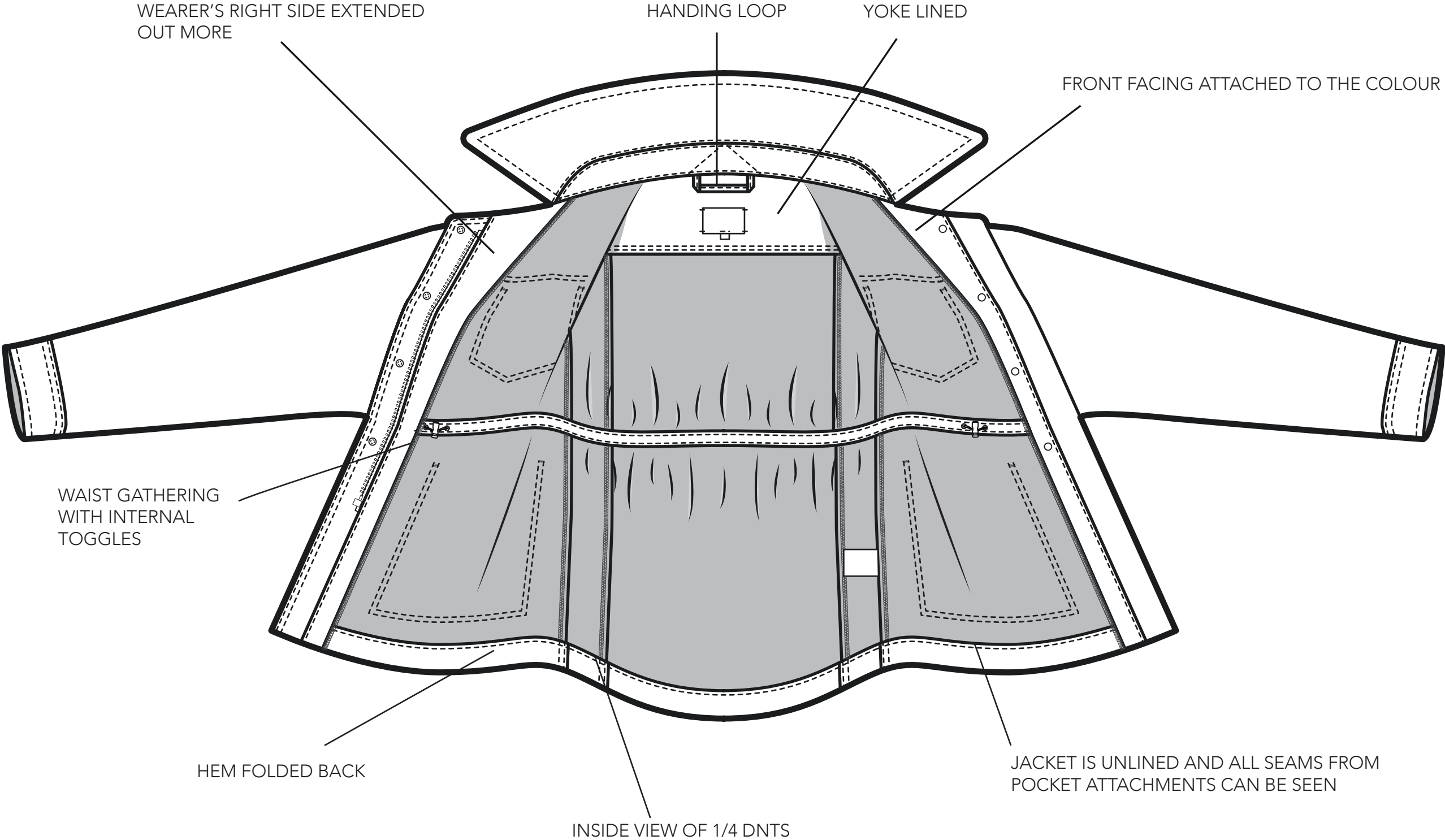


SIDE PANELS ON THE BACK

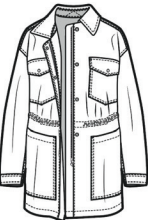
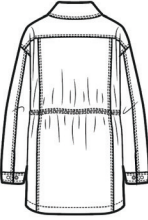
		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		CONSTRUCTION	
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	Emee Mathew	
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	emee.joe.mathew@gmail.com	
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	26-FEB-2023	

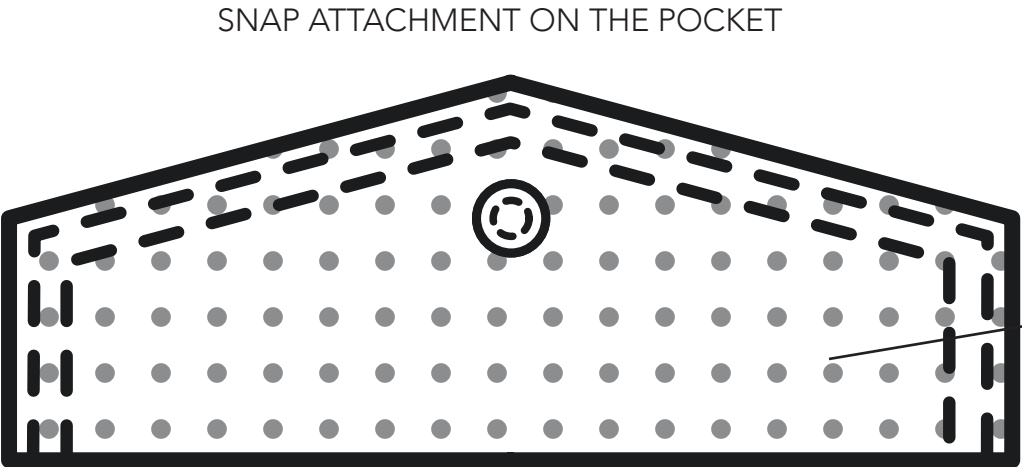


		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		INNER VIEW	
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	Emee Mathew	
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	emee.joe.mathew@gmail.com	
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	26-FEB-2023	

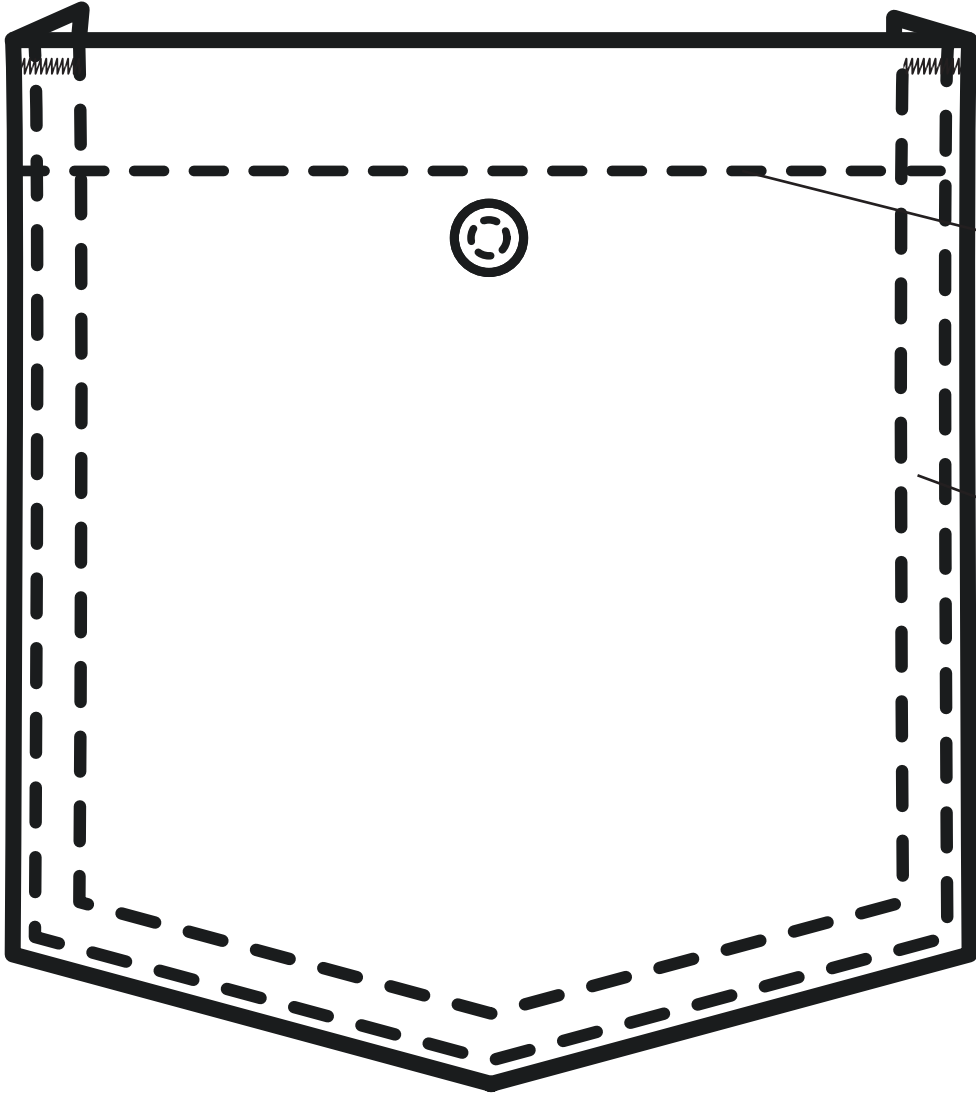




		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		CHEST POCKET	 
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	Emee Mathew	
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	emee.joe.mathew@gmail.com	
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	26-FEB-2023	



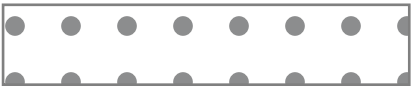
POCKET FLAP FACED WITH LIGHTER WEIGHT LINING FABRIC.



BARTACKS TO REINFORCE POCKET CORNERS SAME AT THE POCKET FLAP CORNER

1" TOPSTITCH WITH FOLDED OVER EDGES

1/4" DOUBLE NEEDLE TOPSTITCH



LIGHTER WEIGHT POCKETING

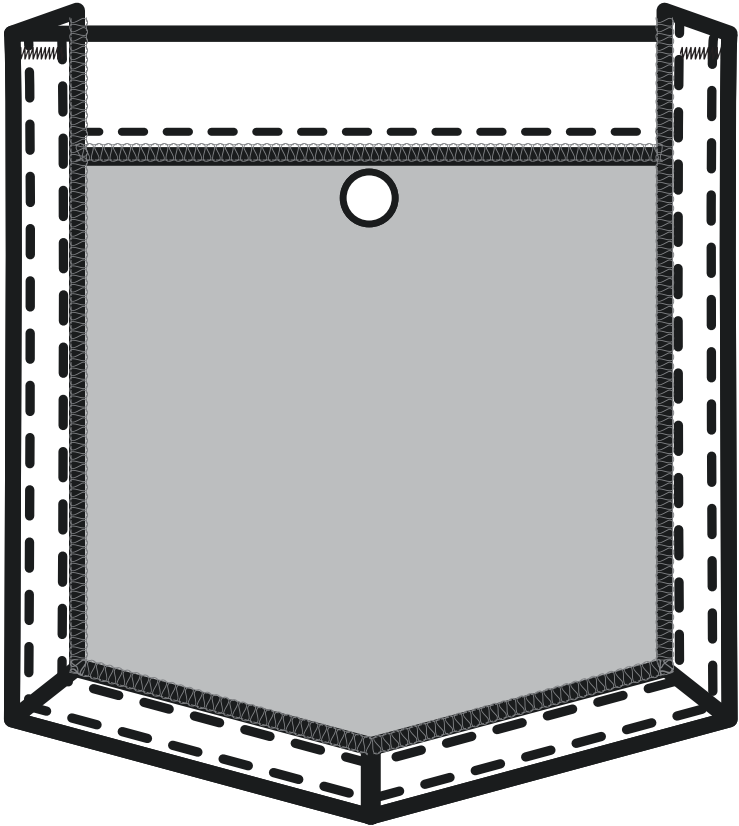


INSIDE OF THE FABRIC



OVERLOCK EDGES

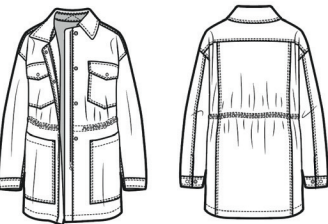
INSIDE VIEW OF THE POCKET



REFER TO CHEST POCKET ON SUNDAY BEST RANGER JACKET #100953

FOLLOW PATTERN AND CONSTRUCTION AS IS FOR THE POCKET

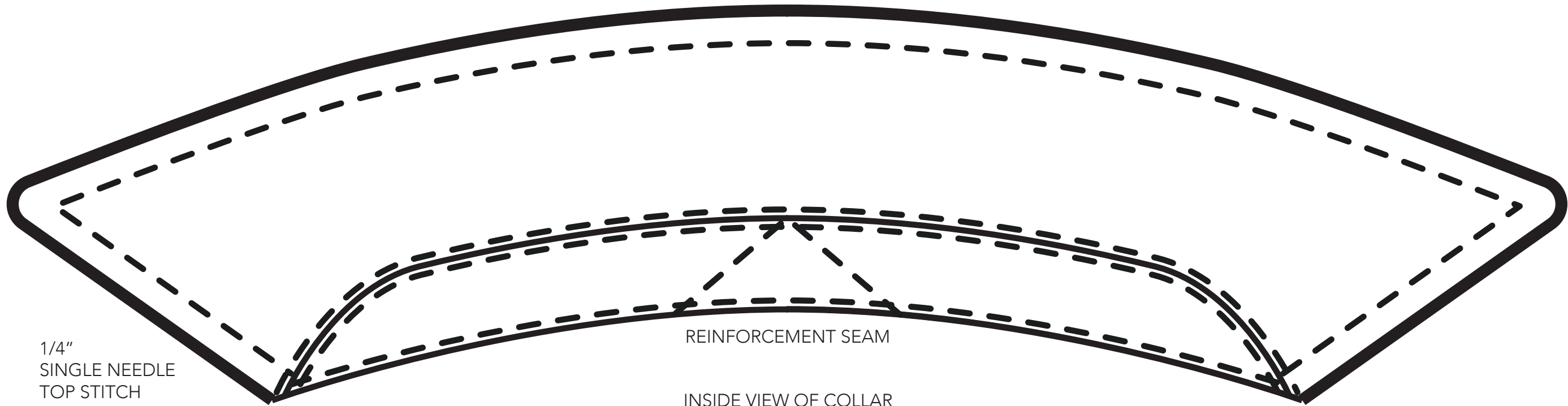


		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		COLLAR DETAIL	
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY		
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT		
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE		



REFERENCE FOR COLLAR CONSTRUCTION  
WILFRED FREE GANNA SHIRT JACKET  
#95385

REFER TO COLLAR FOR CONSTRUCTION AND  
PATTERN

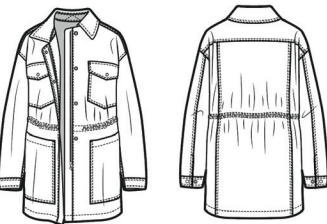


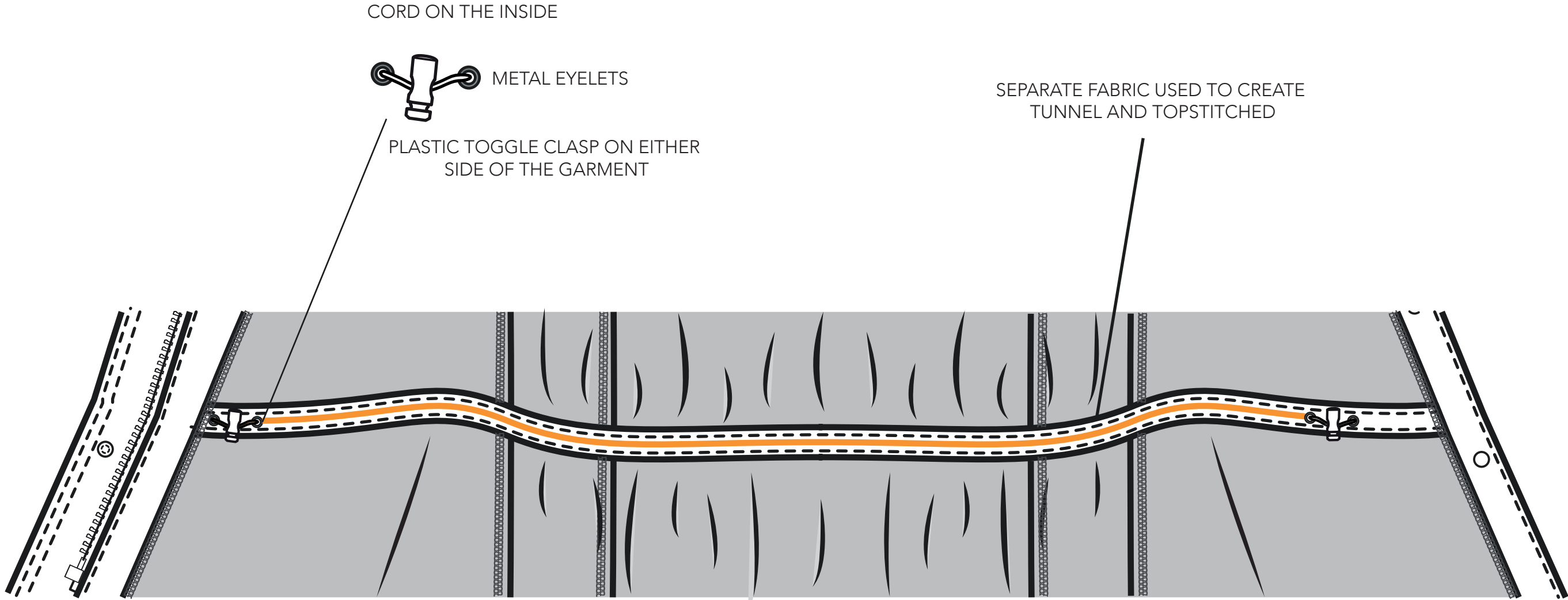
1/4"  
SINGLE NEEDLE  
TOP STITCH

REINFORCEMENT SEAM

INSIDE VIEW OF COLLAR

COLLAR STAND IS FACED WITH  
BODY FABRIC  
STITCHED ON WITH EDGE STITCHING

		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		<div>WAIST GATHER</div> <div>  </div>
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	Emee Mathew
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	emee.joe.mathew@gmail.com
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	26-FEB-2023



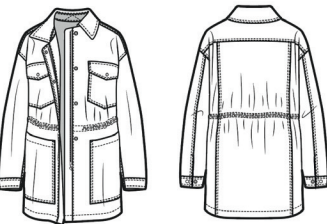
REFERENCE FOR WAIST CINCH  
SUNDAY BEST RANGER JACKET  
#100953

CONSTRUCT AS IS

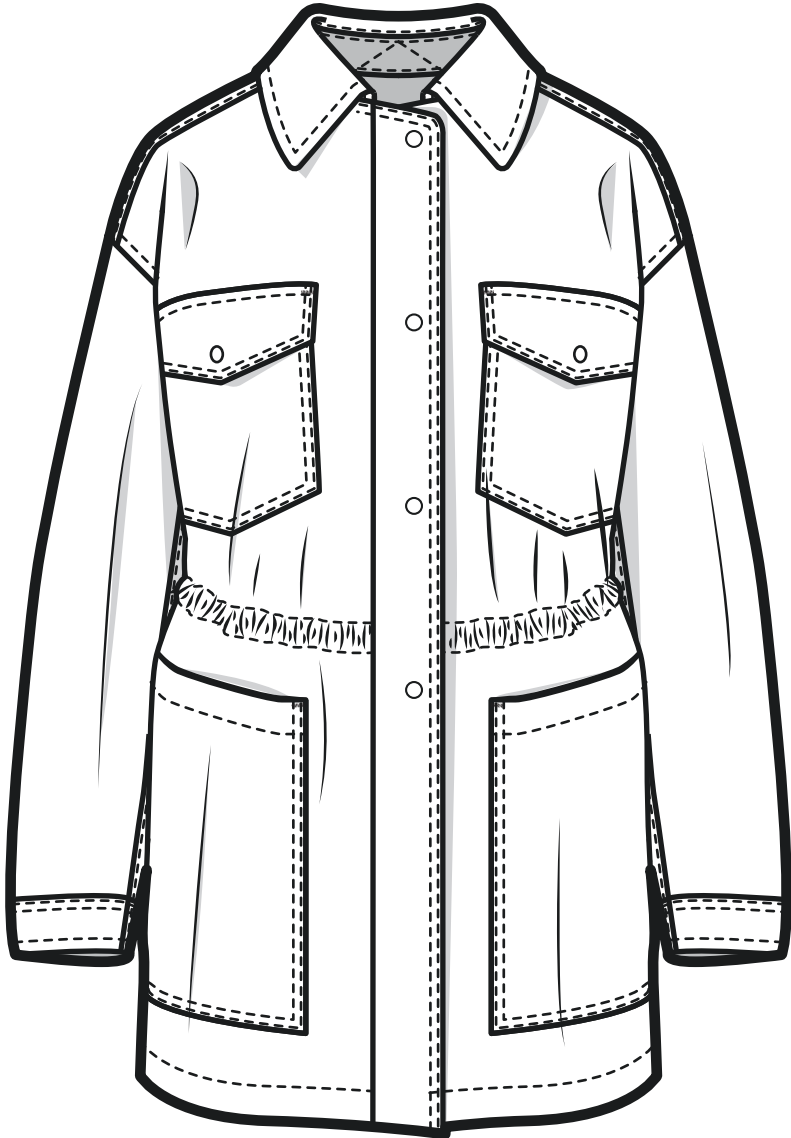
- CORD
- FACE OF FABRIC
- INSIDE OF THE FABRIC
- OVERLOCK EDGES



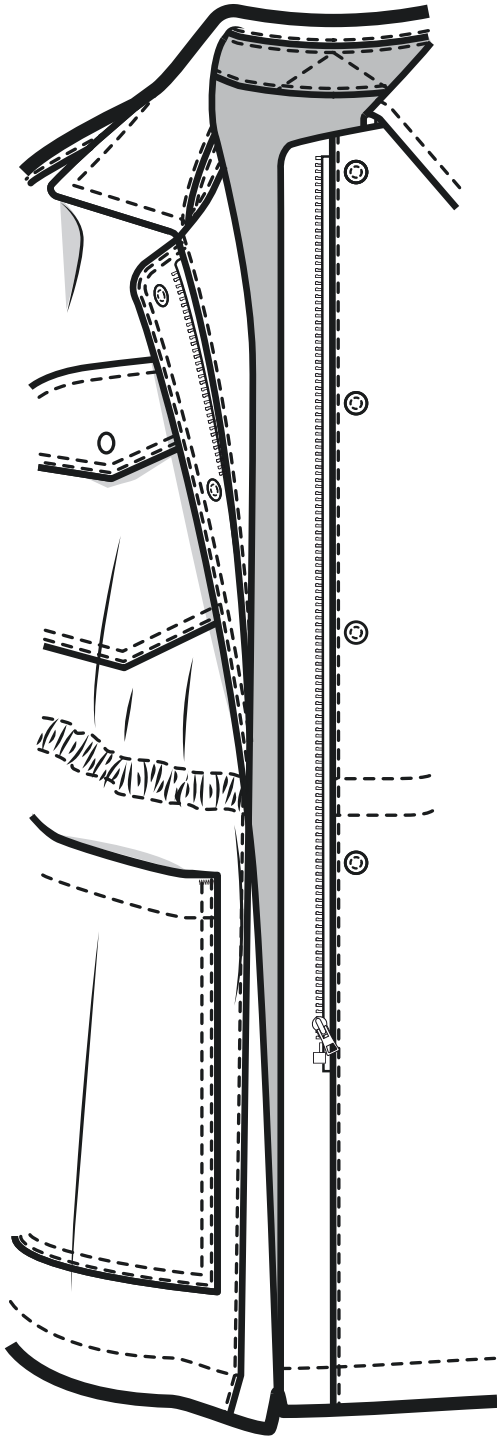


		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		CF CLOSURE	
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	Emee Mathew	
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	emee.joe.mathew@gmail.com	
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	26-FEB-2023	

CLOSED VIEW OF THE JACKET



OPEN VIEW OF JACKET



METAL TEETH ZIPPER  
OPEN END  
SIZE 8

REFERENCE FOR ZIPPER:  
WILFRED FREE STABE JACKET  
#102624

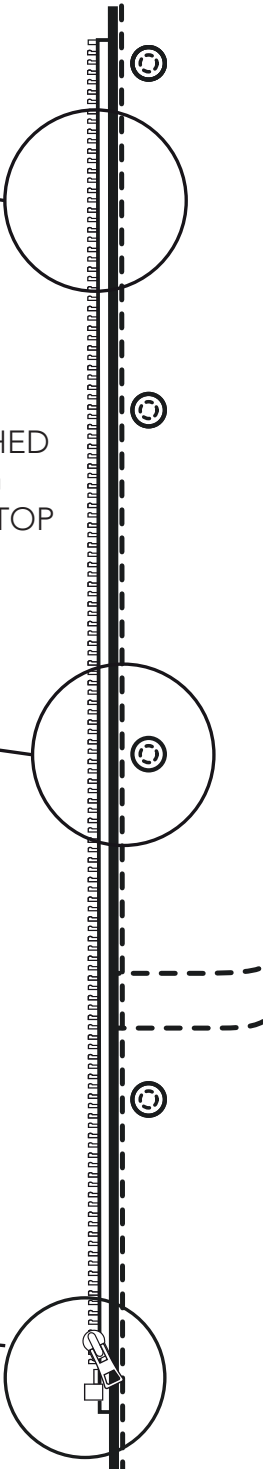


.375" / 3/8" METAL WIDE SNAP  
STUD TO BE ATTACHED  
ON THE WEARERS LEFT SIDE  
SOCKET ON THE  
WEARER'S RIGHT SIDE

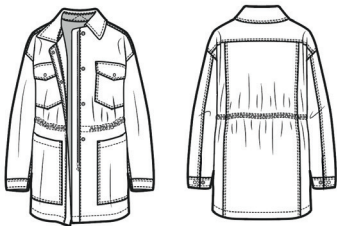
REFERENCE FOR SOCKET:  
TNA STADIUM JACKET  
#104548

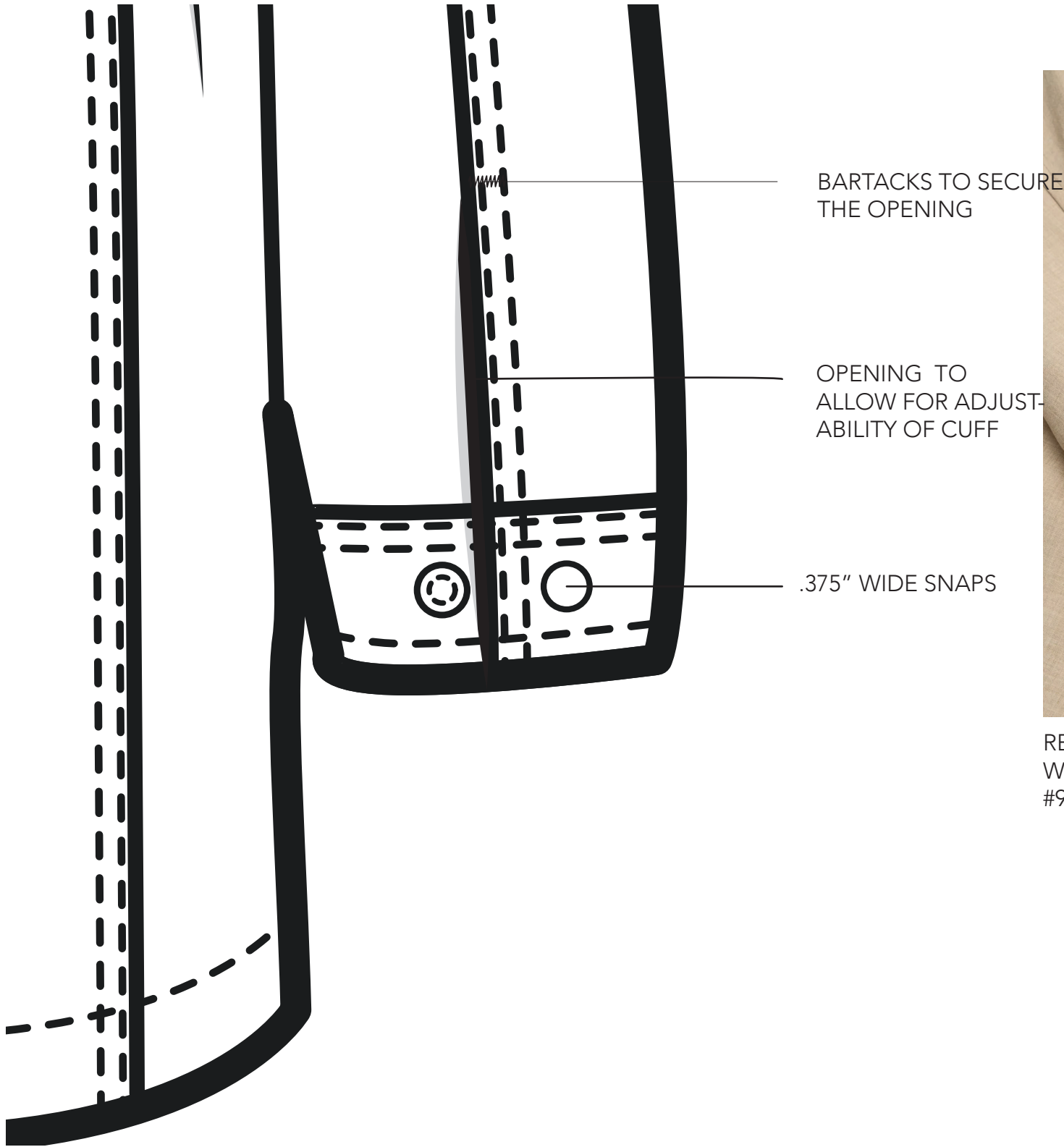
ZIPPER SANDWICHED  
BETWEEN FACING  
EXTENSION AND TOP  
STITCHED

ZIPPER TO BE DEVELOPED  
TO MATCH EXISTING  
STYLES





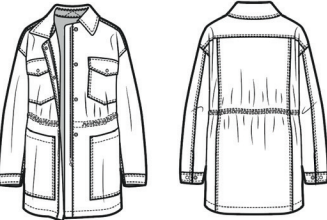
		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		CUFF CLOSURE	
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	Emee Mathew	
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	emee.joe.mathew@gmail.com	
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	26-FEB-2023	



REFERENCE FOR SLEEVE CUFF OPENING  
WILFRED FREE GANNA SHIRT JACKET  
#95385



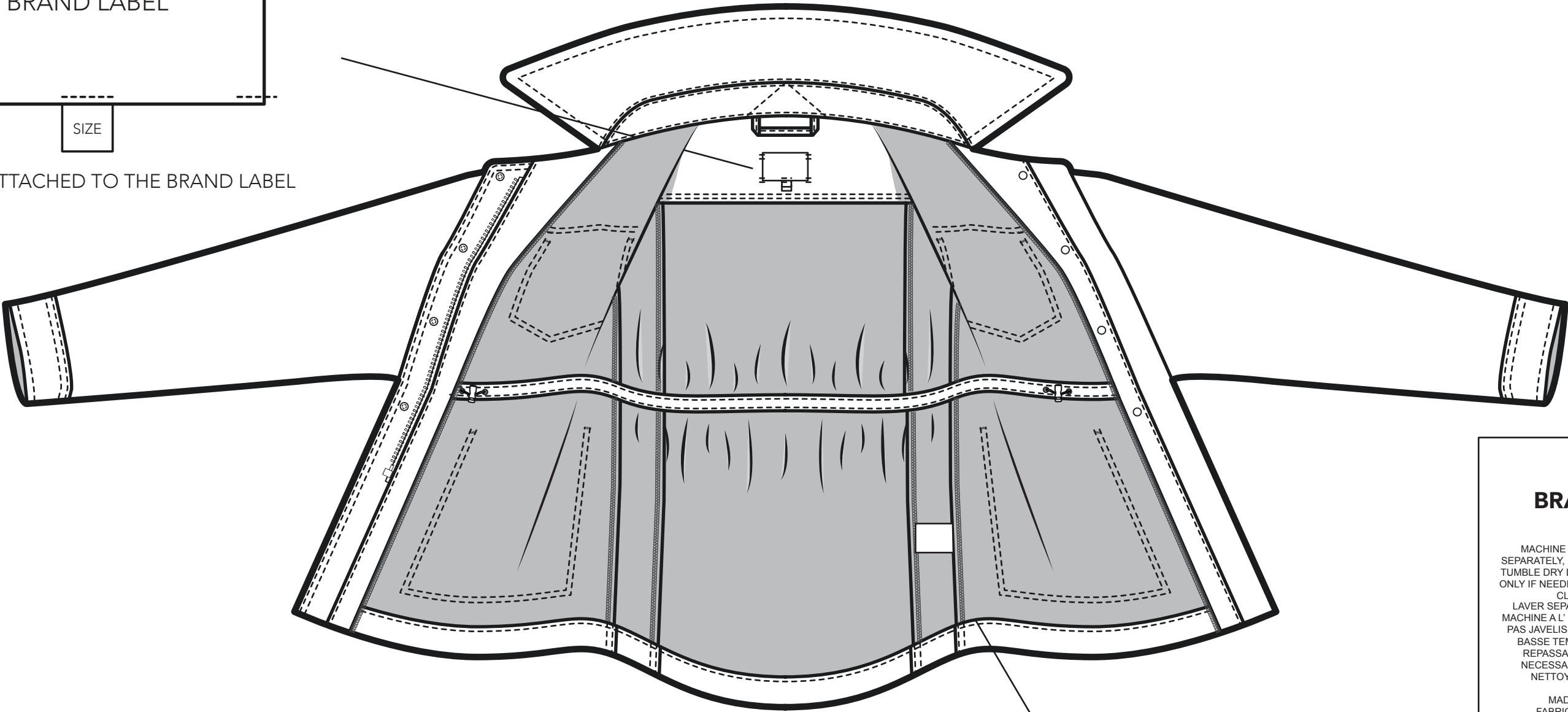
REFERENCE FOR SLEEVE CUFF  
SUNDAY BEST RANGER JACKET  
#100953

		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		LABEL PLACEMENT	
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY		
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT		
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE		

BRAND LABEL TACKED ON ALL FOUR CORNERS



SIZE LABEL ATTACHED TO THE BRAND LABEL




REFERENCE FOR CARE LABEL:

**BRAND**

MACHINE WASH COLD  
SEPARATELY, DO NOT BLEACH  
TUMBLE DRY LOW, COOL IRON  
ONLY IF NEEDED, DO NOT DRY  
CLEAN.  
LAVER SEPARMENT A LA  
MACHINE A L' EAU FROIDE, NE  
PAS JAVELISER, SECHER A,  
BASSE TEMPERATURE,  
REPASSAGE DOUX SI  
NECESSAIRE, NE PAS  
NETTOYER A SEC.


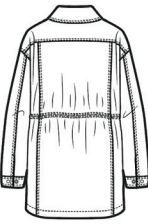
MADE IN ...  
FABRIQUE AU ...

A little way love  
goes a long way



FABRIC SATIN LABEL ATTACHED TO THE WEARER'S  
LEFT SIDE



		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		REFERENCES	 
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	Emee Mathew	
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	emee.joe.mathew@gmail.com	
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	26-FEB-2023	

REFERENCE FOR COLLAR CONSTRUCTION  
WILFRED FREE GANNA SHIRT JACKET  
#95385



REFERENCE FOR BODY BLOCK, POCKETS, PANELS AND CLOSURE  
SUNDAY BEST RANGER JACKET  
#100953

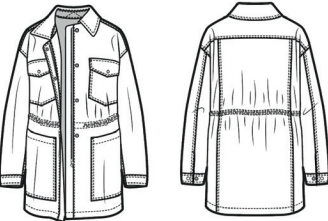


REFERENCE FOR SLEEVE CUFF  
SUNDAY BEST RANGER JACKET  
#100953



REFERENCE FOR SLEEVE CUFF OPENING  
WILFRED FREE GANNA SHIRT JACKET  
#95385



		DESCRIPTION	Ranger jacket with chest and hand pockets with zipper and snap CF closure		BOM	
TECH PACK TYPE	Technical Designer Test	STYLE CATEGORY	Outerwear	CREATED BY	Emee Mathew	
STYLE NUMBER	TDTWC02	SIZE RANGE	2XS- 2XL	CONTACT	emee.joe.mathew@gmail.com	
STYLE NAME	Lightweight Ranger Jacket	SEASON		DATE	26-FEB-2023	

MATERIAL	PARTNER REF.	SIZE	QTY	PLACEMENT	COLOURWAY 1	COLOURWAY 2
FABRIC				EXTERNAL BODY POCKETS AND FACING	TBD- COLOURWAY 1	TBD
LINING				POCKET FLAP FACING, COLLAR INSIDE	DTM TO COLOURWAY 1	DTM TO COLOURWAY 2
LIGHTWEIGHT INTERFACING				CUFFS, COLLAR	WHITE/BLACK (DEPENDING ON COLOURWAY)	WHITE/BLACK (DEPENDING ON COLOURWAY)
THREAD				ALL OVER BODY	DTM COLOURWAY 1	DTM COLOURWAY 2
SNAPS		.375"	8	4 ON CENTER FRONT 2 ON POCKET FLAPS 2 ON SLEEVE CUFFS	DTM TO COLOURWAY 1	DTM TO COLOURWAY 2
OPEN END ZIPPER		SIZE 8	1	ATTACHED TO CENTER FRONT	DTM TO COLOURWAY 1	DTM TO COLOURWAY 2
PLASTIC SPRING CORD LOCK		1"x .25"	2	INSIDE ON EITHER END OF TUNNEL	DTM TO COLOURWAY 1	DTM TO COLOURWAY 2
ROUND BRAIDED CORD		.25" DIA		INSIDE WAIST CINCH	DTM TO COLOURWAY 1	DTM TO COLOURWAY 2
FLAT SURFACE PLASTIC CAP EYELET		.375"	2	INSIDE WAIST CINCH	DTM TO COLOURWAY 1	DTM TO COLOURWAY 2
BRAND LABEL		OS	1	SEWN IN TO LINING CENTERED AT CB 2" BELOW HANGING LOOP	WHITE	WHITE
CARE LABEL		OS	1	SEWN 4" ABOVE HEM ON WEARER'S LEFT SIDE	WHITE	WHITE
SIZE LABEL		OS	1	SEWN IN BETWEEN COLLAR AND SHIRT	WHITE	WHITE
HANGTAG		OS	1	HUNG AROUND HANGING LOOP	WHITE	WHITE
POLYBAG		OS	1	FINAL PACKAGING	TRANSPARENT	TRANSPARENT